# Stereodivergent Preparation of Valuable  $\gamma$ - or  $\delta$ -Hydroxy Esters and Lactones through One-Pot Cascade or Tandem Chemoenzymatic Protocols

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**S** Supporting Information

[AB](#page-6-0)STRACT: [A series of en](#page-6-0)antiopure hydroxy esters and lactones has been synthesized in a chemodivergent manner via alcohol dehydrogenase (ADH) reduction of the corresponding keto esters by means of cascade or tandem protocols. Thus, ADH from Rhodococcus ruber (ADH-A) or Lactobacillus brevis (LBADH) afforded both antipodes in a very selective way when dealing with small derivatives. With bulkier substrates, ADH from Ralstonia sp. (RasADH) was successfully employed to achieve the synthesis of enantioenriched  $\gamma$ - or  $\delta$ hydroxy esters. To isolate the corresponding lactones, two different approaches were followed: a cascade reaction by spontaneous cyclization of the hydroxy ester intermediate, or a one-pot two-step tandem protocol. Moreover, a chemoenzymatic route was designed to obtain a chiral brominated lactone, which enabled further modifications in a sequential fashion by Pd-catalyzed reactions, affording relevant functionalized lactones.



KEYWORDS: alcohol dehydrogenases, lactones, cascade reaction, tandem reaction, palladium-catalyzed cross-coupling

# **ENTRODUCTION**

The preparation of  $\gamma$ - and  $\delta$ -lactones has attracted increasing attention, because of their structural implications as basic chemicals but also as valuable building blocks for polymers and natural product synthesis. These compounds display a broad biological profile and are also important flavor and aroma constituents.<sup>1</sup> In particular, *γ*-valerolactone (GVL) has been identified as a potential intermediate for the production of fuels,<sup>2</sup> while  $\delta$ -caprolactone is used as a monomer to synthesize biodegradable polymers.<sup>3</sup> On the other hand, enantioenriched  $\gamma$ - or  $\delta$ -hydroxy esters are present in many bioactive molecules, such as polyketides, p[ro](#page-6-0)staglandins, pheromones, and other important compounds.<sup>4</sup>

Because of their unsurpassed selectivity, biocatalytic approaches (Scheme [1](#page-6-0)) have rapidly gained ground in the synthesis of these enantioenriched derivatives. Among them, the Baeyer−Villiger [m](#page-1-0)onooxygenase (BVMO) oxidation of racemic or prochiral cyclic ketones,<sup>5</sup> the hydrolase-catalyzed kinetic resolutions (KRs) starting from the corresponding racemic lactones<sup>6</sup> or the hydroxy e[st](#page-6-0)er precursors,<sup>7</sup> and the enantioselective alcohol dehydrogenase (ADH)-catalyzed oxidation of rac[em](#page-6-0)ic diols can be mentioned.<sup>8,9</sup> Al[te](#page-6-0)rnatively, dynamic systems (DKRs) using lipases with a metal-based racemization have also been studied to quanti[tati](#page-6-0)vely yield the enantiopure products.<sup>10</sup>

Another straightforward route to obtain such enantioenriched derivatives is t[he](#page-6-0) direct ADH-catalyzed bioreduction of  $\gamma$ - or  $\delta$ -keto esters. In this sense, the first protocols were traditionally done employing whole-cell systems, $^{11}$  but generally the selectivities or substrate concentrations were not satisfactory. Furthermore, in most cases mixtures of the [lac](#page-6-0)tone and the corresponding hydroxy ester were detected. Although some of these drawbacks were overcome using isolated enzymes, the hitherto reported methodologies only led to the  $(S)$ -antipodes in an efficient manner.<sup>12</sup> More recently, Pietruszka and co-workers described the enzymatic synthesis of several γ- or δ-hydroxy esters, and th[en](#page-7-0) different lactones were obtained in a multistep route.<sup>13</sup>

As a part of our ongoing interest in the field of one-pot cascade or sequential transformatio[ns,](#page-7-0) $14$  and because of the rise of methodologies that have elegantly combined the use of alcohol dehydrogenases with [or](#page-7-0)gano- or metal catalyst(s),  $15$  we have considered it worthwhile to explore the bioreduction of several  $\gamma$ - and  $\delta$ -keto esters to: (i) find a chemoselectiv[e a](#page-7-0)nd efficient approach to get access to the lactones or the hydroxy esters; (ii) search for recombinant ADHs able to afford these products in a stereodivergent fashion allowing the synthesis of both antipodes; and (iii) combine a bioreductive cascade with several Pd-based transformations to expand the scope and potential of these protocols applied to the formation of highly valuable lactones.

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<span id="page-1-0"></span>





ADH-catalyzed

oxidation

OH

**a**, n= 2, R<sub>1</sub>= CH<sub>3</sub>, R<sub>2</sub>= CH<sub>3</sub>; **b**, n= 2, R<sub>1</sub>= CH<sub>3</sub>, R<sub>2</sub>= CH<sub>2</sub>CH<sub>3</sub> c, n= 1, R<sub>1</sub>= CH<sub>3</sub>, R<sub>2</sub>= CH<sub>3</sub>; d, n= 1, R<sub>1</sub>= CH<sub>3</sub>, R<sub>2</sub>= CH<sub>2</sub>CH<sub>3</sub> e, n= 2, R<sub>1</sub>= Ph, R<sub>2</sub>= CH<sub>3</sub>; f, n= 1, R<sub>1</sub>= Ph, R<sub>2</sub>= CH<sub>3</sub>; g, n= 1, R<sub>1</sub>= p-Br-C<sub>6</sub>H<sub>4</sub>, R<sub>2</sub>= CH<sub>3</sub>



Figure 1. Effect of the pH in the ADH-catalyzed bioreduction of 1a (50 mM,  $t = 24$  h). Results obtained for ADH-A are shown in blue, and results obtained for LBADH are shown in red. In all cases, ee values of the final products were >99%.

# ■ RESULTS AND DISCUSSION

Thus, we first focused on the bioreduction of several prochiral γ- and δ-keto esters 1a−1g (Scheme 2) to study different biocatalysts and reaction conditions such as pH. In an initial set of experiments, several recombinant ADHs were screened for

activity toward the bioreduction of methyl 5-oxohexanoate (1a, 50 mM) at pH 9.0 and 30 °C. For some of them, 2-propanol (2-PrOH) was used as hydrogen donor to recycle the nicotinamide cofactor, while for others, glucose and glucose dehydrogenase (GDH) were employed.

 $\mathsf{OR}_2$ 'n



Figure 2. Effect of the alkyl chain length and the ester moiety in the ADH-catalyzed bioreduction of 1a−d (50 mM) at 30 °C and pH 9.0 for (a) ADH-A and (b) LBADH. In all cases, the ee values of the final products were >99%.

Although good activities were detected with several alcohol dehydrogenases (see the Supporting Information), only ADH from Rhodococcus ruber  $(ADH-A)^{16}$  and ADH from Lactobacillus brevis  $(LBADH)^{17}$  [showed excellent stere](#page-6-0)oselectivities (enantiomeric excess (ee) > 99%). [Fu](#page-7-0)rthermore, because of the fact that these enzy[me](#page-7-0)s display opposite selectivities, the formation of both enantiomers of methyl 5-hydroxyhexanoate  $(2a)$  and  $\delta$ -caprolactone  $(3a)$  was feasible. For these reasons, ADH-A and LBADH were selected for further investigations. In a subsequent study, the effect of the pH was examined in order to check whether this parameter could shift the equilibrium toward the formation of either of the two possible products. Thus, these bioreductions were performed at pH 5.0, 7.5, and 9.0 (Figure 1). Gratifyingly, neutral pH was found as the best one to form preferentially hydroxy ester 2a over lactone 3a, while a hig[he](#page-1-0)r pH led to noticeable amounts of 3a with both ADHs  $(c > 18\%)$ , corresponding to the intramolecular cyclization of the hydroxy ester intermediate in a cascade fashion. A lower pH inhibited the formation of lactone 3a also at the expense of the enzymatic activity.

Next, the effect of the chain length ( $\gamma$ - vs  $\delta$ -keto ester) and the ester moiety (Me vs Et) were studied with both biocatalysts. Thus, bioreductions were performed over ethyl 5-oxohexanoate (1b), methyl levulinate (1c), and ethyl levulinate (1d). From these experiments, two clear trends

appeared: (a) the intramolecular cyclization to afford the desired lactones was highly favored for the 5-membered ring (compare formation of 3a vs 3c in Figure 2); and (b) the cyclization rate was enhanced for methyl ester derivatives (thus producing MeOH), compared to the ethyl esters (where EtOH was formed), since the transformation into lactone 3a starting from 1a was faster than from 1b. The same tendency was observed for *γ*-valerolactone  $(3c)$  starting from 1c or 1d with both ADHs. In addition, the ee value was >99% in all cases, getting access to both antipodes of the corresponding hydroxy esters 2a and 2b or lactones 3a and 3c.

Because of the drastic influence of the pH in the cyclization process, we designed a one-pot, two-step tandem protocol to achieve the synthesis of  $\delta$ -caprolactone 3a. It was envisaged that acidic treatment of the reaction mixture of 2a and 3a after the ADH-catalyzed bioreduction of 1a could led to 3a without losing the excellent stereopreference. Thus, after enzymatic reduction, a solution of 1 M HCl was added to the reaction medium, exclusively detecting lactone 3a after 24 h (ee > 99%). In the case of  $\gamma$ -keto esters 1c and 1d, GVL 3c was obtained as the major product recycling the cofactor by simple addition of 2-PrOH and without the need of adding HCl. It is important to remark that these findings could be reproduced on a 300 mg scale, achieving enantioenriched (R)-GVL employing LBADH as biocatalyst in 93% conversion and 97% ee (see the

<span id="page-3-0"></span>Scheme 3. Chemodivergent and Stereodivergent Synthesis of γ- and δ-Hydroxy Esters and Lactones through ADH-Catalyzed Reactions



Supporting Information for more details). Using this methodology, both enantiomers of 3c could be easily obtained in a [one-pot cascade fashion](#page-6-0) performing the bioreduction at 30 °C and pH 9.0. To summarize this part, it is worth mentioning that depending on the reaction conditions we could control the synthesis of the hydroxy esters 2a or 2b or the lactone 3a in a chemo- and stereodivergent manner. In the case of  $\gamma$ -keto esters, the formation of the lactone was highly favored, thus synthesizing both enantiomers of GVL 3c with high efficiency at slightly basic pH. Furthermore, traces coming from the hydrolysis of the staring material could be just detected.<sup>18</sup>

At this point, we decided to test a bulkier substrate such as methyl 5-oxo-5-phenylpentanoate (1e, Scheme 3). F[or](#page-7-0) this purpose, we used ADHs from Sphingobium yanoikuyae  $(SyADH)^{19}$  and Ralstonia sp. ADH  $(RasADH)^{20}$  overexpressed in E. coli, since the substrate spectra for these enzymes is known to cover s[im](#page-7-0)ilar "bulky−bulky" ketones. 2-PrO[H](#page-7-0) was employed as cosubstrate for E. coli/SyADH, whereas the glucose/GDH system was chosen in the case of E. coli/RasADH. Based on previous results, we performed the reduction of 1e at pH 7.5 with both enzymes to obtain hydroxy ester 2e preferentially. Thus, while E. coli/RasADH led to the enantiomer  $(R)$ -2e<sup>21</sup>

with an excellent conversion (>97%) and ee values (>99%), E.  $coli/SyADH$  led also to  $(R)$ -2e with a moderate conversion of 52% with a high enantiomeric excess (95%). In this case, the cyclization process using HCl 1 M did not work properly, attaining less than 25% conversion of lactone 3e.

When the aromatic  $\gamma$ -keto ester 1f was used as a substrate, in contrast to compounds 1c and 1d, only hydroxy ester 2f was detected. Taken together, these results emphasize the relevance of the keto ester structure in order to favor (or not favor) the lactonization process. In this case, E. coli/RasADH was the most effective in terms of conversion and enantioselectivity toward (R)-2f ( $c = 97\%$ , ee = 99%), since SyADH afforded very low conversions (<20%) at pH 7.5. It is noteworthy that 2f is a valuable precursor for the preparation of  $\gamma$ -peptides<sup>22</sup> and is also present in the structure of cryptophycin, $^{23}$  which is a potent cytotoxic drug. In order to shift the equilibriu[m](#page-7-0) toward the formation of lactone 3f, an acidic treatment [wi](#page-7-0)th 1 M HCl was required. When these bioreductions were tried at pH 9.0 to favor the cyclization, slightly lower ee values (∼90%) were attained with both biocatalysts toward hydroxy ester 2f, because of a racemization issue (vide infra), although complete conversion could be achieved with E. coli/SyADH in this

case. As a matter of fact, depending on the pH or the substrate structure, hydroxy esters 2 or lactones 3 can be preferentially formed in a chemodivergent manner through one-pot cascade or tandem protocols (see Scheme 3).

Once the appropriate conditions to get access to enantioenriched hydroxy esters o[r](#page-3-0) lactones were found, we decided to apply this biocatalytic method to the synthesis of several bioactive derivatives. Therefore, the bioreduction of brominated compound 1g was studied, since lactone 3g has been used as an intermediate for the synthesis of  $\gamma$ hydroxybutyric acid (GHB) analogues for high-affinity GHB sites and  $\gamma$ -aminobutyric acid (GABA) receptors.<sup>24</sup> Based on our previous results, E. coli/RasADH was selected as the biocatalyst to achieve this transformation with [gl](#page-7-0)ucose and GDH to recycle the cofactor. In order to obtain the corresponding lactone, the reduction was first tried under basic conditions (pH 9.0). Unfortunately, we observed that the corresponding hydroxy ester 2g and the lactone 3g were accessed with very low ee values. After confirming that other ADHs from the E. coli host were not involved in the nonstereoselective bioreduction of this substrate, we decided to study this process in more detail following the reduction within the time. As depicted in Figure 3, ee values from both 2g



Figure 3. Time study of the E. coli/RasADH-catalyzed bioreduction of 1g at 30 $\degree$ C and pH 9.0.

and 3g decreased along the reaction. Control experiments indicated that racemization of hydroxy ester 2g occurred in basic medium, while lactone 3g remained unaltered.

With the goal of avoiding this undesired process, the bioreduction was performed at pH 7.5. Under these conditions, RasADH showed high activity ( $c > 99\%$ ) and (R)-2g could be obtained with an excellent selectivity (ee > 97%) after 4 h. Again, acidic treatment with HCl 1 M led to the corresponding lactone with identical ee values. Because of the easy handling of E. coli lyophilized cells, a preparative preparation of  $(R)$ -3g could be readily achieved in a one-pot, two-step tandem protocol on a 200 mg scale (50 mM), thus attaining the desired compound with excellent isolated yield (95%) and ee (97%). Notably, this methodology improves the previously described protocols for the preparation of brominated lactone  $(R)$ -3g.<sup>7a,25</sup> Interestingly, SyADH gave access to the opposite enantiomer, (S)-3g, with complete conversion, although with a l[ow](#page-6-0)[er](#page-7-0) stereoselectivity ( $ee = 60\%$ ).

After these promising results with RasADH, we focused on the subsequent functionalization of the brominated lactone in order to expand the applicability of this methodology. Based on the nature of the substrate, we employed Pd-coupling reactions to construct more complex and potentially bioactive lactones (Scheme 4). $24,26$  We first attempted the Suzuki coupling starting from racemic 3g with phenylboronic acid using  $Pd(PPh<sub>3</sub>)<sub>2</sub>Cl<sub>2</sub>$ , since this catalyst showed good activities in aqueous media.<sup>15b</sup> We were pleased to find that such a reaction was compatible with the stability of the lactone, achieving compound 4g [with](#page-7-0) an excellent conversion (>98%). However, when both steps were combined in one-pot synthesis, only traces of the coupled product were detected. This result probably arose from inhibition issues. The reaction was therefore performed in a sequential manner. After bioreduction, the crude was simply extracted and then treated under Suzuki conditions obtaining  $(R)$ -4g in 75% conversion. In a similar manner, Sonogashira and Heck couplings were attempted. In the first case,  $Pd(PPh_3)_2Cl_2$  and CuI were used to couple lactone  $(R)$ -3g with phenylacetylene at 100 °C affording derivative  $(R)$ -5g in a 60% isolated yield, while for the Heck transformation,  $Pd(OAc)$ <sub>2</sub> and styrene were employed at 120  $\degree$ C to achieve lactone (R)-6g with 69% conversion. Remarkably, all three Pd-catalyzed reactions proceeded smoothly getting access to compounds  $(R)$ -4g− $(R)$ -6g without losing enantioselectivity.

#### ■ **CONCLUSIONS**

In summary, we have demonstrated that ADHs can be used for the chemodivergent and stereodivergent synthesis of relevant hydroxy esters and lactones in ee > 97% through direct bioreduction, or by means of cascade and tandem protocols by simply tuning the reaction conditions. Also, the substrate structure was a key factor in the spontaneous cyclization process. ADH-A or LBADH were used to reduce selectively methyl ketone substrates, whereas levulinate compounds afforded the formation of  $(S)$ - or  $(R)$ -GVL, 5-oxohexanoate surrogates preferentially gave access to the corresponding (S) or (R)-δ-hydroxy esters. In these latter cases, an acid-catalyzed cyclization step was necessary in order to isolate the sixmembered ring lactones. For bulkier substrates, RasADH or SyADH were employed, and after bioreduction, the corresponding  $(R)$ -γ-hydroxy esters were efficiently obtained. After acidic treatment, the five-membered ring lactone could be achieved.

These findings have been applied to the preparation of relevant compounds simplifying the previous established methods. Furthermore, the viability of this synthetic route prompted us the one-pot, two-step chemoenzymatic preparation of an enantioenriched brominated lactone that allowed the divergent synthesis of several functionalized chiral lactones with potential biological properties by sequential Pd-catalyzed transformations. Our approach is efficient, simple, and scalable, having great potential as a "greener" protocol.

### **EXPERIMENTAL SECTION**

General Considerations. Glucose dehydrogenase (GDH 106, 54 U mg<sup>−1</sup>), ADH-A from *Rhodococcus ruber* (20 U mg<sup>−1</sup>), and LBADH from Lactobacillus brevis (80 U mg<sup>-1</sup>) were obtained from Codexis. ADHs from Rhodococcus ruber (ADH-A), Thermoanaerobacter ethanolicus (TeSADH), Sphingobium yanoikuyae (SyADH) and Ralstonia sp. (RasADH) have been obtained from Prof. Wolfgang Kroutil at the University of Graz and have been overexpressed<br>following the methodology previously described.<sup>19,20,27</sup>

NMR spectra were recorded on a 300, 400 or 600 MHz spectrometers. All chemical shifts  $(\delta)$  are given [in par](#page-7-0)ts per million (ppm) and are referenced to the residual solvent signal as internal standard. The following abbreviation is employed:  $m =$  multiplet. Gas



<span id="page-5-0"></span>Scheme 4. Chemodiverse Preparation of (R)-4g, (R)-5g, and (R)-6g Combining a One-Pot Enzymatic Protocol with Pd-Based **Catalysis** 

chromatography (GC) analyses were performed on a standard GC chromatograph equipped with a flame ionization detection (FID) device. High-performance liquid chromatography (HPLC) analyses were carried out in a standard chromatograph coupled to a UV detector at 210 nm. High-resolution mass spectra (HRMS) were obtained using a spectrometer by positive electrospray ionization (ESI<sup>+</sup> ). Infrared (IR) spectra were recorded as thin films on NaCl plates on a standard Fourier transform infrared (FT-IR) spectroscopy system and are reported in terms of frequency of absorption  $\rm (cm^{-1}).$ Thin-layer chromatography (TLC) was conducted with silica gel precoated plates and visualized using a UV lamp and/or potassium permanganate stain. Column chromatography was performed using silica gel (230−400 mesh). Microwave reactions were carried out with a standard microwave apparatus with high stirring. Optical rotations were measured in a polarimeter and values are reported in units of  $10^{-1}$  deg cm<sup>2</sup> g<sup>-1</sup> (concentration, solvent).

Protocol Using ADH from Lactobacillus brevis (LBADH). In a 10-mL vial, LBADH (7.5 U) was dissolved in Tris-HCl buffer (50 mM, pH 5.0−9.0, 2.28 mL, 1 mM NADPH, 1 mM MgCl<sub>2</sub>), 2-PrOH (120  $\mu$ L, 5% v v $^{-1}$ ), and the corresponding keto ester (50 mM). The reaction was shaken at 30 °C and 250 rpm for 24 h. The reaction mixture was extracted with  $Et_2O$  (3  $\times$  2 mL). The organic layers were combined and dried over  $Na<sub>2</sub>SO<sub>4</sub>$ . The solvent was carefully evaporated and the conversion of the corresponding hydroxy ester or lactone was determined by NMR and the ee by GC or HPLC.

Protocol Using ADH from Rhodococcus ruber (ADH-A). In a 10-mL vial, ADH-A (3 U) was dissolved in Tris-HCl buffer (50 mM, pH 5.0−9.0, 2.28 mL, 1 mM NADH), 2-PrOH (120 μL, 5% v v<sup>−1</sup>) and the corresponding keto ester (50 mM). The reaction was shaken at 30 °C and 250 rpm for 24 h. The reaction mixture was extracted with Et<sub>2</sub>O ( $3 \times 2$  mL). The organic layers were combined and dried over  $Na<sub>2</sub>SO<sub>4</sub>$ . The solvent was carefully evaporated and the conversion of the corresponding hydroxy ester or lactone was determined by NMR and the ee by GC or HPLC.

Protocol Using ADH from Ralstonia sp. (E. coli/RasADH). In a 10-mL vial, E. coli/RasADH (50 mg) was resuspended in 50 mM Tris-HCl buffer pH 7.5−9.0 (2.28 mL, 1 mM NADPH), glucose (100

mM), glucose dehydrogenase (GDH, 5 U), and the corresponding keto ester (50 mM). The reaction was shaken at 30 °C and 250 rpm for 24 h and stopped by extraction with Et<sub>2</sub>O ( $3 \times 2$  mL). The organic layers were combined and dried over  $Na<sub>2</sub>SO<sub>4</sub>$ . The solvent was carefully evaporated and the conversion of the corresponding hydroxy ester or lactone was determined by NMR and the ee by GC or HPLC.

Chemoenzymatic One-Pot, Two-Step Protocol To Obtain Enantiopure Lactone 3a. In a 10-mL vial, LBADH (7.5 U) was dissolved in Tris-HCl buffer (50 mM, pH 9.0, 2.28 mL, 1 mM NADPH, 1 mM MgCl<sub>2</sub>), 2-PrOH (120  $\mu$ L, 5% v v<sup>-1</sup>), and the corresponding keto ester 1a−b (50 mM). The reaction was shaken at 30 °C and 250 rpm for 24 h. Then, a solution of 1 M HCl (2 mL) was added into the reaction mixture and was shaken at 30 °C and 250 rpm for additional 24 h. The reaction mixture was extracted with Et<sub>2</sub>O (3  $\times$ 2 mL). The organic layers were combined and dried over  $Na<sub>2</sub>SO<sub>4</sub>$ . The solvent was carefully evaporated and the conversion of the reaction was determined by NMR (>97%) and the ee by GC or HPLC (>97%).

Scaleup of the Preparation of (R)-GVL Using LBADH. In a 50 mL Erlenmeyer flask, LBADH (140 U) was dissolved in a Tris-HCl buffer solution (50 mM, pH 9, 17 mL, 1 mM NADPH, 1 mM  $MgCl<sub>2</sub>$ ) containing 2-PrOH (2.4 mL, 5% v v<sup>-1</sup>) and methyl levulinate 1c (295  $\mu$ L, 100 mM). The reaction was shaken at 30 °C and 250 rpm for 24 h. The reaction mixture was then extracted with  $Et_2O$  (3  $\times$  20 mL). The organic layers were combined and dried over  $Na<sub>2</sub>SO<sub>4</sub>$ , and the solvent was carefully evaporated.  $(R)$ -3c was obtained in quantitative yield with a purity of 93% ( $ee = 97\%$ ).

Scaleup of the Enzymatic Reaction To Obtain (R)-3g with E. coli/RasADH. In a 50-mL Erlenmeyer flask, E. coli/RasADH cells (250 mg) were resuspended in a Tris-HCl buffer solution (50 mM, pH 7.5, 11.4 mL, 1 mM NADPH) containing glucose (100 mM), GDH (200 U), 2-PrOH (600  $\mu$ L, 5% v v<sup>-1</sup>), and 1g (200 mg, 50 mM). The reaction was shaken at 30 °C and 250 rpm for 24 h. After that time, 10 mL of HCl 1 M were added and the reaction mixture was shaken at 30 °C and 250 rpm for additional 24 h. The reaction mixture was then extracted with Et<sub>2</sub>O ( $3 \times 10$  mL). The organic layers were combined and dried over  $Na<sub>2</sub>SO<sub>4</sub>$ . The crude residue was purified by chromatography column (20% EtOAc/hexane) isolating the corre-

<span id="page-6-0"></span>sponding lactone (R)-3g in 95% yield ( $ee = 97$ %), [ $\alpha$ ] $_{\text{D}}^{20} = -24.7$  ( $c =$ 1.23, CHCl<sub>3</sub>). Spectral data for  $3g$  were consistent with those reported in the literature.

Sequential Reaction Using the Suzuki Coupling for the Synthesis of (R[\)-](#page-7-0)4g. In a 50-mL Erlenmeyer flask, E. coli/RasADH cells (125 mg) were resuspended in Tris-HCl buffer (50 mM, pH 7.5, 4.5 mL, 1 mM NADPH), containing glucose (400 mM), GDH (20 U), 2-PrOH (300  $\mu$ L, 5% v v<sup>-1</sup>), and 1g (81.3 mg, 0.3 mmol). The reaction was shaken at 250 rpm for 24 h at 30 °C. The resulting mixture was treated with 5 mL of HCl (1 M) and stirred for additional 24 h. After that time, the reaction was centrifuged (5 min, 4000 rpm) and the cell pellet was washed with EtOAc  $(3 \times 20 \text{ mL})$ . The organic layers were combined and dried over  $Na<sub>2</sub>SO<sub>4</sub>$  and the solvent was evaporated. The resulting crude mixture was dissolved in Tris-HCl buffer (16 mL, 50 mM, pH 7.5) and 2-PrOH (1.6 mL, 10% v v<sup>−</sup><sup>1</sup> ) and treated with phenylboronic acid (63 mg, 0.50 mmol) and  $K_2CO_3$  (92 mg, 0.66 mmol). Then,  $Pd(PPh_3)_2Cl_2$  (11.4 mg, 0.016 mmol) was added and the resulting mixture was stirred for 24 h at 45 °C. The reaction mixture was extracted with EtOAc  $(3 \times 15 \text{ mL})$  and the combined organic phases dried over  ${\rm Na_2SO_4}$  and concentrated in vacuo. The crude was analyzed by NMR observing the formation of lactone (R)-4g in a 75% conversion (ee = 97%). Spectral data for 4g were consistent with those reported in the literature.<sup>28</sup>

Sequential Reaction Using the Sonogashira Coupling for the Synthesis of  $(R)$ -5g. The corresponding bromi[nat](#page-7-0)ed lactone racor (R)-3g (40 mg, 0.166 mmol),  $Pd(PPh<sub>3</sub>)<sub>2</sub>Cl<sub>2</sub>$  (4.7 mg, 0.007 mmol), and CuI (1.9 mg, 0.01 mmol) were added to a sealed tube under a stream of nitrogen and dissolved in a  $DMF/Et_3N$  mixture (1 mL, 5:3 v  $\rm v^{-1}$ ). Phenylacetylene (27 µL, 0.249 mmol) was added to the stirred solution. The reaction mixture was heated at 100 °C for 16 h. After that time, the reaction mixture was extracted with EtOAc  $(3 \times 10 \text{ mL})$ . The organic layers were combined and dried over  $Na<sub>2</sub>SO<sub>4</sub>$ . The crude residue was purified by column chromatography (20% EtOAc/hexane) isolating lactone 5g in 58−64% isolated yield. <sup>1</sup> H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  2.21 (m, 1H), 2.68 (m, 3H), 5.54 (m, 1H), 7.36 (m, 6H, Ar), 7.55 (m, 4H, Ar); <sup>13</sup>C NMR (106 MHz, CDCl<sub>3</sub>):  $\delta$  176.6, 139.4, 132.0 (2C), 131.6 (2C), 128.4 (2C), 126.9, 125.2 (2C), 123.5, 123.0, 90.0, 88.7, 80.8, 30.9, 28.9; IR (neat): 3026, 2920, 2845, 1653, 1600, 1494, 1449, 1260, 1068, 1022 cm<sup>-1</sup>. MS (APCI<sup>+</sup>, m/z) 263.0 [(M +H)<sup>+</sup> , 100%].

Sequential Reaction Using the Heck Coupling for the **Synthesis of (R)-6g.** The corresponding brominated lactone rac- or  $(R)$ -3g (40 mg, 0.166 mmol), Pd $(OAc)_2$  (1.9 mg, 0.008 mmol) and  $H_3PO_4$  (2.4 mmol) were added to a sealed tube under a stream of nitrogen and dissolved in THF  $(1 \text{ mL})$ . Styrene  $(28 \mu L, 0.249 \text{ mmol})$ was added to the stirred solution. The reaction mixture was heated at 120 °C for 16 h. The reaction mixture was then extracted with EtOAc  $(3 \times 10 \text{ mL})$ . The organic layers were combined and dried over Na2SO4 and the crude residue was analyzed by NMR, observing the formation of lactone  $(R)$ -6g in 69% conversion (ee = 97%). Spectral data for 6g were consistent with those reported in the literature.<sup>2</sup>

# ■ ASSOCIATED CONTENT

## **S** Supporting Information

Experimental procedures, enzymatic protocols at higher substrate concentrations, analytical data, and copies of <sup>1</sup>H NMR and 13C NMR for 5g are described. This material is available free of charge via the Internet at http://pubs.acs.org.

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#### Notes

The authors declare no competing financial interest.

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